



- Note:**
- 螺旋片材料为Q195，圆管和法兰的材料为Q235B。
  - 螺旋片不能有明显的变形。
  - 焊接处不能有虚焊、漏焊，去除焊渣和毛刺，产品表面整洁，无毛刺、碰伤、油污等不良。
  - 产品表面做热镀锌处理，平均镀层厚度大于等于80um，最小不低于65um，
  - 其他未注明公差按ISO 2768-C和ISO 13920-C标准执行。

**NET WEIGHT: 10kg / pcs**

**Notice:** These drawing and specification are the properties of ASE. Do not disclose to or duplicate for others except as authorizes by ASE.

Customer:		Project Name:		Designed:	Fred Feng	2022/09/16	Drawing NO.	AJ-GSU76-1500-2.5-F200
Unit	mm	1st Angle		Checked:			Part name:	Ground screw_Unadjustable_1500
XX	±2	XX°	±2.0°	Approved:			Cust.Dwg.NO.	
XX.X	±1	XX.X°	±1.0°	Profile Drawing:	Profile No.		Material:	
XX.XX	±0.5	XX.XX°	±0.5°	Gauge Drawing:	Gauge No.		Q'TY:	
Unspecified Tolerance:		Part	Drawing:	<input checked="" type="checkbox"/>	Part No.		Scale:	
							Hardness:	
							Rev.	00
							Sheet:	Of:

**晋广商事株式会社**